

**For Commercial and Medical Applications**

Job Name \_\_\_\_\_  
 Job Location \_\_\_\_\_  
 Engineer \_\_\_\_\_  
 Approval \_\_\_\_\_

Contractor \_\_\_\_\_  
 Approval \_\_\_\_\_  
 Contractor's P.O. No. \_\_\_\_\_  
 Representative \_\_\_\_\_

**LEAD FREE\***

**Models OF817-8H, OF817-12H,  
 OF1019-20H**  
**OneFlow® Anti-Scale System  
 For Hot Water**

**Connection Sizes: 1"**

**Flow Rates: 8 gpm to 20 gpm (30 lpm to 75.7 lpm)**

The OneFlow® Anti-Scale System for hot water provides protection from scale formation on internal plumbing surfaces where the hot water feed line is being further heated (booster heater) or brought to steam (steam generator, autoclave). The OneFlow® system uses specially designed components to work in applications where the incoming water is heated between 100°F – 140°F (38 - 60°C) but has not yet been treated for scale control. These types of applications typically involve protecting and extending the life of equipment and instruments from the damaging effects of hard water scale.

OneFlow® prevents scale by transforming dissolved hardness minerals into harmless, inactive microscopic crystal particles. These crystals stay suspended in the water and are passed to drain thereby having a greatly reduced ability to react negatively, like dissolved hardness does, particularly in high temperature applications where scale formation is accelerated. The system requires very little maintenance, no backwashing, no salt and no electricity. Typical hardness problems, especially build-up of scale in boilers and steamers are no longer a concern.

OneFlow® is not a water softener or a chemical additive (like anti-scalants or sequestrants). It is a scale prevention device with proven third party laboratory test data and years of successful Commercial and Medical applications. OneFlow® is the one water treatment device that effectively provides scale protection and is a great salt-free alternative to water softening (ion exchange) or scale sequestering chemicals.

**⚠ WARNING**  
 Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.



OF817-8H

OF1019-20H



One Flow media is certified by the Water Quality Association (WQA) to NSF/ANSI Standards 42, 61, and 372.

**Features**

- Chemical-free scale prevention and protection – converts hardness minerals to harmless, inactive microscopic crystals making OneFlow® an effective alternative technology to a water softener for the prevention of scale due to water hardness
- Virtually maintenance free - no control valve
- System and components designed to work specifically with hot water applications
- Uses environmentally friendly technology by using no salt or other chemicals to constantly add, no electricity and no wastewater
- Improves efficiency of all hot water boosting or steam generating equipment
- Simple sizing and installation – all you need to know is pipe size and flow rate
- Built-in bypass valve provides flexibility for off-line service or media replacement
- OneFlow® does not remove minerals or add sodium to the water supply
- Long life media requires replacement once every three years
- Effective retro-fit technology where scale control was not previously considered.

Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.



## Models

Model	Ordering Codes	Maximum Flow Rate
OF817-8H	0002128	8 gpm (30.4 lpm)
OF817-12H	0002133	12 gpm (45.6 lpm)
OF1019-20H	0002138	20 gpm (76 lpm)

## Connection Sizes

Inlet & Outlet Connections 1" FNPT

## Replacement Media

OF817-8HRM	Media must be replaced every 3 years
OF817-12HRM	Media must be replaced every 3 years
OF1019-20HRM	Media must be replaced every 3 years

## Specifications

A OneFlow® scale prevention system for hot water shall be installed on the hot water feed line just prior to the equipment it is intended to protect. The temperature of the hot water feed line should consistently range between 100°F – 140°F (or 38°C – 60°C) as all of the components are designed to work in this elevated temperature condition. The OneFlow® system shall effectively reduce water hardness scale concerns thereby protecting heat-transfer and other surfaces from the negative effects of scale. The system shall be furnished with a factory supplied bypassvalve to allow isolation of tank(s) and to allow the bypass of untreated hot water in the event that service or media replacement be necessary. The installation area should be suitable in size for the tank(s) to be serviced without encumbrance and for the tank to sit upright on a flat level surface.

The system must operate in an upflow manner and does not require additional water to backwash, flush, or regenerate once put into service. The system does not require any chemical additives and does not require electricity for operation.

### NOTICE

Not for use on closed loop systems.

### ⚠ WARNING

\*High levels of Copper will foul OneFlow media and typically originates from new Copper plumbing. Wait a minimum of 4 weeks before placing system in operation. Avoid applying excess flux on the inner surfaces of the pipe and to use a low-corrosivity water soluble flux listed under the ASTM B813 standard.

## Standards

Independent scientific testing has confirmed Template Assisted Crystallization (TAC) technology provides scale reduction of over 95+%. Testing was conducted under protocol based on DVGW W512 test to access control of scale formation.

## Feed Water Chemistry Requirements:

pH	6.5 to 8.5
Hardness (maximum)	75 grains (1282 ppm CaCO <sub>3</sub> )
Water Pressure	15psi to 100psi (103 kPa to 6.9 bar)
Temperature	100°F to 140°F (38°C to 60°C)
Chlorine	< 2 ppm
Iron (maximum)	0.3 mg/l*
Manganese (maximum)	0.05 mg/l*
Copper	1.3 ppm**
Oil & H <sub>2</sub> S	Must be removed prior to OneFlow®
Silica (maximum)	20 ppm***

### NOTICE

Important notice about iron, manganese and copper in the water supply.

### NOTICE

\*Iron and Manganese

Just as with conventional water softening media, OneFlow® media needs to be protected from excess levels of certain metals that can easily coat the active surface, reducing its effectiveness over time. Public water supplies rarely, if ever, present a problem, but if the water supply is from a private well, confirm that the levels of iron (Fe) and manganese (Mn) are less than 0.3 mg/L and 0.05 mg/L, respectively.

### NOTICE

\*\*Copper

Pursuant to the EPA drinking water standards, the maximum copper concentration permitted is up to 1.3 ppm. Copper usually originates from new copper plumbing upstream of the OneFlow® system and high levels of copper can foul OneFlow media. To further minimize any problem with excess copper, avoid applying excess flux on the inner surfaces of the pipe and to use a low-corrosivity water soluble flux listed under the ASTM B813 standard. For applications with copper concentration greater than 1.3 ppm, please contact Watts Pure Water Technical Service at 1-800-224-1299.

### NOTICE

\*\*\*Silica

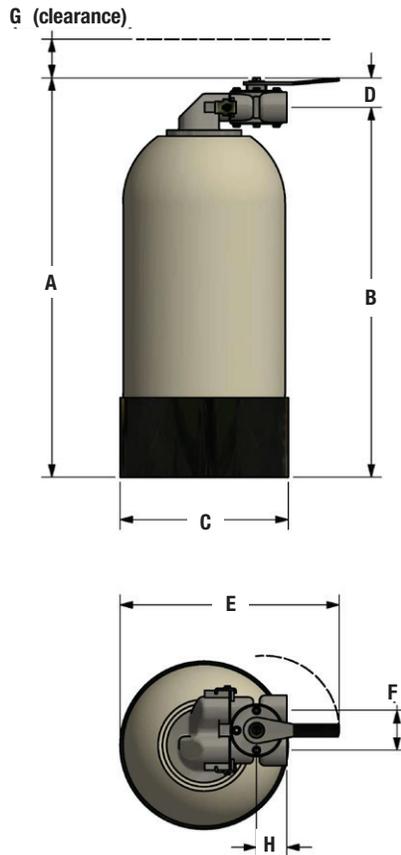
OneFlow® media does not reduce silica scaling. While silica tends to have a less significant effect on scale formation than other minerals, it can act as a binder that makes water spots and scale residue outside the plumbing system difficult to remove. This 20 ppm limitation is for aesthetic purposes.

### NOTICE

Water known to have heavy loads of dirt and debris may require pre-filtration prior to OneFlow®.

## NOTICE

Anytime OneFlow® systems are installed above the ground floor of a building it is recommended that a **vacuum relief valve** also be installed to protect against tank collapse in the event the plumbing system is drained. If a vacuum relief valve is not used then the system should be placed in bypass anytime the plumbing system is drained. The EDP code for the suggested vacuum relief valve is 0556031 (not included). The vacuum relief valve should be installed on the outlet of the system.



## WARNING

### Using OneFlow® with other water treatment equipment

Due to the unique properties of OneFlow®, there are some unique requirements for using OneFlow® in conjunction with filtration or other forms of water treatment.

1. OneFlow® must be the last stage in the treatment chain. Do not install any filters after OneFlow® or before any devices for which scale prevention is required. POU filters, e.g. carbon, RO or Ultraviolet (UV) are exempt from this requirement.
2. Do not apply phosphate or any other antiscalant before or after OneFlow®.
3. The addition of soaps, chemicals, or cleaners, before or after OneFlow treatment, may reverse its anti-scale treatment effects and/or create water with a heavy residue or spotting potential. Any adverse conditions caused by the addition of soaps, chemicals, or cleaners are the sole responsibility of the end user.
4. OneFlow is not a water softener and does not soften the water - Water treatment chemistry (e.g. antiscalants, sequestrants, soaps, chemicals or cleaners etc...) will most likely have to be changed to be compatible with OneFlow treated water. Laundry and ware-washing chemistry will likewise require adjustments.

## NOTICE

### Spotting May Occur on External Plumbing Surfaces

OneFlow media systems perform best in single pass potable water applications with NO additional chemical additives. Depending on hardness, soft scale spotting may occur. Soft scale spots in most cases can be easily wiped down with a damp cloth and will not form hard scale deposits. A Point Of Use (POU) Water Softener should be used on mandatory spot-free applications (e.g. glass stemware, dishware).

## Dimensions

Model	Dimensions																Weight	
	A		B		C		D		E		F		G		H		lbs.	kgs
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm		
OF817-8H	20	508	18 <sup>5</sup> / <sub>8</sub>	472	8 <sup>1</sup> / <sub>2</sub>	216	1 <sup>3</sup> / <sub>8</sub>	36	11	279	2	51	6	152	4 <sup>1</sup> / <sub>4</sub>	108	18.7	8.5
OF817-12H	20	508	18 <sup>5</sup> / <sub>8</sub>	472	8 <sup>1</sup> / <sub>2</sub>	216	1 <sup>3</sup> / <sub>8</sub>	36	11	279	2	51	6	152	4 <sup>1</sup> / <sub>4</sub>	108	21.5	9.8
OF1019-20H	22	559	20 <sup>5</sup> / <sub>8</sub>	523	10 <sup>1</sup> / <sub>2</sub>	267	1 <sup>3</sup> / <sub>8</sub>	36	11	279	2	51	6	152	4 <sup>1</sup> / <sub>4</sub>	108	35.2	16

## NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.



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