# For Commercial Applications

Job Name	Contractor
	Approval
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

# Series PWS15T

# Commercial Water Softening Systems

Connection Size: 11/2" (40 mm) Flow Rates: Up to 55 gpm (208 lpm)

Watts Pure Water Series PWS15T water softening systems are highly efficient, twin alternating, conventional cation exchange type water softeners. They are designed to supply continuous softened water without interruption.

Series PWS15T water softeners are suitable for commercial applications ranging from 60,000 to 300,000 grains of hardness removal per tank and flow rates up to 55 gallons per minute (208 lpm). Regeneration is meter demand initiated. All cycles of regeneration are fully automatic and do not require manual actuation.

Watts Pure Water Series PWS15T water softeners are designed for point of use or point of entry applications where the benefits of softened water are required and water demand is round the clock. These systems exchange scale-forming calcium and magnesium ions with non scale-forming sodium ions to create soft water for a variety of applications.

Steam boiler make up water, water heater pretreatment, reverse osmosis pretreatment, cooling tower make up water, sterilizer make up water, washing, and process water are all common applications for the Watts Pure Water Series PWS15T water softeners.

Softened water provides a wide variety of benefits from not introducing scale into pipes, valves, water heating equipment, heat exchangers, and cooling towers to reducing mineral build up in areas that see excessive splashing such as food preparation counters and sink areas. Softened water also conserves soaps and cleaning agents by eliminating the formation of soap curd, so your cleaners can work on cleaning – not reacting with the hardness in your water.

#### **Features**

- Durable brass bodied control valve for years of service
- Twin alternating design for continuous softened water
- WQA Certified fully automatic metered demand control valve
- Sophisticated digital electronic controls that store operating history that can be accessed by the user
- Fully adjustable regeneration cycles
- Dry contact lock out switch for remote interface is standard
- WQA Certified high capacity resin
- Highly corrosion resistant WQA or NSF Certified fiberglass tanks
- Durable polypropylene lower distribution system

# **PURE WATER**



Series PWS15T Twin Alternating

#### **Standards**

Control Valve- WQA Certified to NSF/ANSI Std. 61 and 372 Ion Exchange Resin- WQA Certified to NSF/ANSI Std. 61 Mineral Tank- WQA or NSF Certified to NSF/ANSI Std. 44 or 61

#### **Specifications**

Watts Pure Water Series PWS15T water softening system shall be installed on the building's main water line just after it enters the building. The installation point shall be after any backflow prevention or pressure regulating valves. Other installation options are to install a system just before the water heater or other types of equipment needing the protection of softened water. In installations where dedicated cold water make up to a water heater is the installation point, a backflow preventer and a thermal expansion tank must be installed as well. The system shall be installed with a bypass valve to allow for the shut down and removal of the unit without interrupting the water supply to the building.

The water softener shall be a down flow regenerated, metered demand, sodium cycle cation exchange type system with all components necessary for proper operation.

#### NOTICE

Electrical requirements are 120 volt 60 hertz. A local drain is required to accept drain water from the system. The feed water pressure must not fall below 25psi or exceed 125psi. Water temperature must not fall below 34°F or exceed 110°F (1° - 43°C).

The system shall provide softened water measuring less than one grain per gallon of hardness as Calcium Carbonate when operated within the manufacturers operational specifications.



## **Feed Water Guidelines**

pH . . . . . . 6 to 10

Hardness (maximum) . . . . . Depends on customers acceptable

hardness leakage level.

Water Pressure .......... 25psi to 125psi (171 kPa to 8.5

bar)

Temperature ..... 34 - 110°F (1 - 43°C)

Free Chlorine (maximum) . . . 1mg/L Iron (maximum) . . . . . . . . 1mg/L

Oil and H2S . . . . . None Allowed

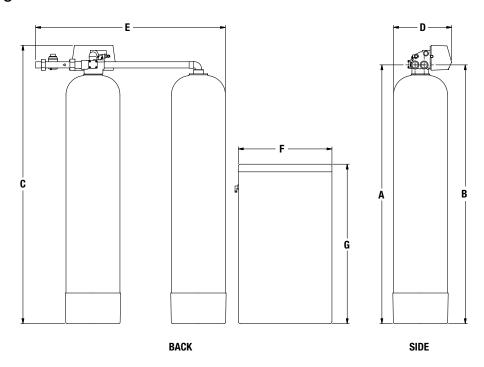
Turbidity Less than 5.0 NTU

For all other guideline information please contact your Watts representative.

## **A** WARNING

Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

# **Dimensions - Weights**



MODEL NO.	DIMENSIONS									WEIGHTS						
		A	E	3	С		D		E			F		G		
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs	kgs
PWS15T171C21	555/8	1413	555/8	1413	607/8	1546	141/4	362	4815/16	1242	24	607	41	1041	370	168
PWS15T171D21	675/8	1718	675/8	1718	72 <sup>15</sup> / <sub>16</sub>	1852	15 <sup>1</sup> / <sub>4</sub>	387	50	1270	24	607	41	1041	550	250
PWS15T171E21	671/8	1705	67 <sup>1</sup> /8	1705	723/8	1838	16 <sup>1</sup> / <sub>4</sub>	413	503/4	1289	24	607	41	1041	720	327
PWS15T171F21	68 <sup>15</sup> / <sub>16</sub>	1750	6815/16	1750	74	1880	18 <sup>1</sup> /8	460	513/4	1314	24	607	41	1041	900	409
PWS15T171G21	7015/16	1801	7015/16	1801	76	1930	21 <sup>1</sup> /8	536	53 <sup>1</sup> / <sub>4</sub>	1353	24	607	50	1270	1215	552
PWS15T171H21	77 <sup>1</sup> /8	1959	77 <sup>1</sup> /8	1959	823/8	2092	24 <sup>1</sup> / <sub>8</sub>	613	543/4	1391	30	762	50	1270	1750	795

## **Specifications**

	MINERAL TANK BRINE TANK			SOFTENING		LBS. SA	LT PER	FLOW RATE & PRESSURE				
MODEL NO	TANK	RESIN	GRAVEL	TANK	SALT		ACITY	REGENE		SERV	DROP	BKW
MODEL NO.	SIZE	Ft <sup>3</sup>		SIZE	FILL	MAX	MIN	MAX	MIN	GPM	PSI	GPM
PWS15T171C21	12" x 52"	2.0	30 lbs.	24" x 41"	600	60 K	40 K	30	12	15/20	15/25	5.0
PWS15T171D21	14" x 65"	3.0	60 lbs.	24" x 41"	600	90 K	60 K	45	18	17/22	15/25	7.0
PWS15T171E21	16" x 65"	4.0	80 lbs.	24" x 41"	600	120 K	80 K	60	24	25/40	15/25	9.0
PWS15T171F21	18" x 65"	5.0	100 lbs.	24" x 41"	600	150 K	100 K	75	30	30/50	15/25	12.0
PWS15T171G21	21" x 62"	7.0	100 lbs.	24" x 50"	800	210 K	140 K	105	42	35/53	15/25	15.0
PWS15T171H21	24" x 72"	10.0	200 lbs.	30" x 50"	1200	300 K	200 K	150	60	40/55	15/25	15.0

# **Ordering Information**

MODEL NO.	DESCRIPTION	PIPE SIZE	SPACE REQUIRED D x W x H	WEI LBS	IGHT KGS
PWS15T171C21	2 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	24" x 78" x 75"	370	168
PWS15T171D21	3 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	24" x 79" x 87"	550	250
PWS15T171E21	4 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	24" x 80" x 87"	720	327
PWS15T171F21	5 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	24" x 81" x 89"	900	409
PWS15T171G21	7 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	24" x 83" x 89"	1215	552
PWS15T171H21	10 Cubic Foot Twin Alt. Water Softener with Flow Meter	1½"	39" x 90" x 96"	1750	795

**Notes:** Capacities are based on resin manufacturer's data and are dependent upon influent water TDS, temperature, bed depth, and flow rates. Feed water must be free of oil and color. Pipe size, tank size, and space requirements are in inches. Capacities and flow rates expressed above are per tank. Flow rates listed at 25 psi drops are for intermittent peak flow rates and are not to be used as continuous flows.

#### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

