For Residential or Commercial Radiant Heating and Snow Melt Applications

Terminal Bend Supports

For use with Heating PEX tubing **Product Description**

Watts Bend Supports are made from durable, Schedule 40 PVC and provide a rigid 90-degree bend and sleeve for Heating PEX tubing runs entering or exiting a concrete slab.

Installation Parameters

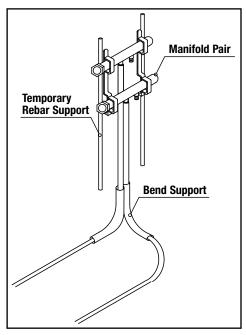
Heating PEX-AL-PEX tubing does not require bend supports as the pipe itself will maintain whatever bend is created. Bends can be made with a traditional pipe bender or by a spring bender if the bend is near the end of the tubing.

When using Heating PEX tubing, Bend Supports may be required if it is necessary to maintain a certain bend radius, or if connecting to a fitting immediately after a bend.

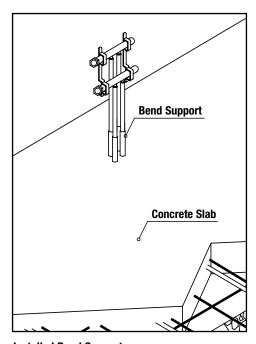
- 1. Slide one bend support over the end of a circuit of installed Heating PEX.
- 2. Slide the bend support down until in the desired position. The bend support should create a smooth, 90° transition for the tubing from the slab up to the manifold location.
- 3. Secure the bend support to rebar or wire mesh with cable ties or wire.
- Repeat with each circuit of tubing.



Bend Supports are available for 1/2" (12.7 mm) and 3/4" (19.1 mm) tubing sizes.



Bend Support installation - Prior to slab pour.



Installed Bend Supports.

CALIFORNIA PROPOSITION 65 WARNING

Warning: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. (California law requires this warning to be given to customers in the State of California) For more information: www.watts.com/prop65

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